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## INTEGRAL BENT CAP DESIGN EXAMPLE

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This example illustrates the procedure for integral bent cap design in spliced I-girder bridges. The design procedure presented here evolved from successful experimental testing of a scale model of the Florida Bulb Tee girder, at the University of California at San Diego. Holombo et al describe the results of the experimental testing to verify the longitudinal seismic response of precast spliced-girder bridges in [Holombo et. al., 1996].

### Given:

Column cross-section: Circular ( $\phi = 6$  ft), see **Figure 1**  
Column reinforcement: Vertical- 30 #11 bars ( $\rho = 1.12\%$ )  
Material properties: Concrete-  $f'_c = 4$  ksi  
Steel-  $f_y = 60$  ksi  
Axial load: Column top-  $P = 2,215$  k  
Column bottom-  $P = 2,331$  k  
Column over-strength moment capacity at the top  $M_{top}^o = 11,875$  k-ft.  
Column over-strength moment capacity at the bottom  $M_{bot}^o = 12,045$  k-ft.  
Bent Cap Dimension: 7'-0" x 7'-3"  
Bent Cap Prestress: 6-19x0.6 in  $\phi$  strands

### Required:

Design the integral bent cap to enable transfer of the column plastic moments to the spliced I-girder bridge superstructure.

### Solution:

The design procedure involves the following steps:

- (1) Calculate principal stresses in the bent cap
- (2) Design joint shear reinforcement
- (3) Torsion-Shear friction analysis to ascertain the bent cap's ability to transfer column plastic moments to the bridge superstructure.

Step 1: Calculate Principal Stresses in the Bent Cap

Horizontal joint shear force,  $V_{jh}$  is given by

$$V_{jh} = \frac{M^o}{h_b} = \frac{11,875 \times 12}{87} = 1,637.9 \text{ kips}$$

Where  $h_b$  = cap beam section depth = 87 in, and  $M^o$  = 11,875 k-ft.

Effective width of cap beam,  $b_{je}$  (*Figure 2*)

$$b_{je} = \sqrt{2} D \text{ ( for circular sections )}$$

where  $D$  = column diameter

$b_b$  = cap beam width perpendicular to the bridge axis

i.e.,  $b_{je} = 1.414 \times 84 = 118.8 \text{ in} > b_b = 84 \text{ in} \rightarrow \text{GOVERNS}$

Nominal horizontal shear stress level in the joint,  $v_{jh}$

$$v_{jh} = \frac{V_{jh}}{b_{je} h_c} = \frac{1637.9}{(84)(72)} = 0.271 \text{ ksi}$$

Calculate  $f_v$  = average axial stress in the vertical direction

$$f_v = \frac{P_{col}}{b_{je}(h_c + 0.5 h_b)} = \frac{2214.5}{(84)(72 + 0.5(87))} = 0.228 \text{ ksi}$$

$f_h = 0$  (I-girder superstructure- no significant axial stress transferred to cap beam at mid- height of bent cap)

The Principal Tensile Stress,  $p_t$  is given by

$$p_t = \frac{f_v + f_h}{2} - \sqrt{\left(\frac{f_v - f_h}{2}\right)^2 + v_{jh}^2}$$
$$\text{i.e., } p_t = \frac{0.228 + 0}{2} - \sqrt{\left(\frac{0.228 - 0}{2}\right)^2 + (0.271)^2}$$
$$= -0.180 \text{ ksi} = 2.85 \sqrt{f'_c} < 3.5 \sqrt{f'_c}$$

According to [Priestley et.al., 1996],

- If principal tension stress  $\leq 3.5 \sqrt{f'_{c'}}$ , no vertical joint reinforcement is needed, and only nominal transverse reinforcement is required.
- If principal tension stress  $> 5 \sqrt{f'_{c'}}$ , all requirements for joint reinforcement must be met.
- If principal tension stress is between  $3.5 \sqrt{f'_{c'}}$  and  $5 \sqrt{f'_{c'}}$ , linear interpolation between full and nominal requirements for joint reinforcement must be met.

For the purpose of illustration, the cap in this example will be designed for the full joint shear requirements, although the principal tension stress  $\leq 3.5 \sqrt{f'_{c'}}$ , and special vertical joint reinforcement is not needed.

### Step 2: Joint Reinforcement Design

The joint design is in accordance with the procedure described by Priestley [Priestley, et. al. 1996]. The assumed joint force transfer mechanism is shown in **Figure 3**. The assumed mechanism (a) reduces congestion by placing joint steel outside column core region, and (b) transfers column tension force to the top of the joint.

#### Assumptions:

- 75% of all column reinforcement is clamped by the main diagonal compression strut  $D_1$  (see **Figure 3**).
- Remaining 25% of the total longitudinal column reinforcement at appropriate strain hardening stress  $T_c$  is clamped by the diagonal compression struts  $D_2$  and  $D_3$ . The vertical components of  $D_2$  and  $D_3$  are assumed to be equal. Joint shear stirrups balance the vertical component of  $D_2$  and help redirect the compression strut  $C_b$  into the middle of the joint.

The vertical reinforcement should be placed over a distance of  $h_b/2$  from the column face, in accordance with the following equation on each side of the column.

$$A_{jv} = 0.125 A_{sc} \frac{f_{yc}^o}{f_{yv}}$$

where  $A_{sc}$  = total area of longitudinal reinforcement in column section  
 $f_{yc}^o$  = overstrength stress in column reinforcement including strain hardening & yield overstrength  
 $f_{yv}$  = yield strength of joint vertical reinforcement

Taking  $f_{yc}^{\circ} = 1.4 f_{yv}$  for Grade 60 rebar, we have

$$A_{jv} = 0.125(46.8) \frac{1.4 f_{yv}}{f_{yv}} = 8.2 \text{ in}^2$$

Number of # 6 stirrup legs required =  $A_{jv} / 0.44 = 8.2 / 0.44 = 18.6$ , say 20 legs. Provide 10 # 6 (two legs) stirrups on each side of the column face over a distance of  $h_b / 2 = 87 / 2 = 43.5$  in from the column face.

An additional amount of vertical reinforcement equal to half of this should be placed within the joint confines to help stabilize top beam reinforcement and assist in the transfer of column tension force by bond.

$$A_{vi} = \text{interior vertical joint stirrup area} = 0.0625 A_{sc} \frac{f_{yc}^{\circ}}{f_{yv}} \quad (2)$$

$$\text{i.e., } A_{vi} = 0.0625(46.8) \frac{(1.4 f_{yv})}{f_{yv}} = 4.1 \text{ in}^2$$

Number of # 6 stirrup required =  $A_{vi} / 0.44 = 4.1 / 0.44 = 9.3$ , say 10 legs. Provide 10 # 6 stirrup legs within the column core. As the clamping action occurs at the top of the joint, these stirrups need not extend to the base of the joint. They are extended at least two-thirds of the cap beam depth ( $2/3(87) = 58$  in). **Figure 4** depicts the location for the placement of vertical joint reinforcement.

**Note:** The reinforcement placed outside the column core, over a length of  $0.5 h_b$  is additional to shear reinforcement required for conventional shear transfer in the beam.

Horizontal hoop reinforcement to carry a force of  $0.25 T_c$  in accordance with the following equations must be provided.

$$\rho_s = \frac{3.3}{D f_{yh} l_a} \left( \frac{0.09 A_{sc} f_{yc}^{\circ} D}{l_a} - F \right)$$

Assuming  $F = 0$ , the equation simplifies to

$$\rho_s = \frac{0.3 A_{sc} f_{yc}^{\circ}}{l_a^2 f_{yh}}$$

where  $D = 72 \text{ in} = h_c$

$l_a = \text{assumed length of column anchorage reinforcement in joint} = 60 \text{ in}$

$$\therefore \rho_{s, reqd} = \frac{0.3(46.8)(1.4 f_{yh})}{(60)^2 f_{yh}} = 0.0055$$

However, a minimum horizontal hoop reinforcement given by the following must be provided.

$$\rho_{s,\min.} = \frac{3.5 \sqrt{f'_c}}{f_{yh}} = \frac{3.5 \sqrt{4000}}{60000} = 0.0037 < \rho_{s,\text{reqd.}}$$

$$s_{\text{reqd.}} = \frac{4 A_h}{D' \rho_{s,\text{reqd.}}} = \frac{4 (0.44)}{(68.25)(0.0055)} = 4.7 \text{ in}$$

where  $A_h$  = area of hoop reinforcement

$D'$  = core diameter of spirally confined column

Provide # 6 stirrups @ 4 in spacing.

### Step 3 - Shear Friction Analysis

In the absence of the bottom slab in the case of the bulb tee section, column moments and shears are transferred into the girders completely through torsional mechanisms. Due to the limited length available between the face of the column and the girder, spiral cracks typically associated with torsion cannot fully develop. Therefore, conventional torsion design methodologies that are primarily based on this cracking pattern are not applicable. Instead, the torsional capacity is calculated in terms of the plastic friction model (**Figure 5**).

- Assumptions:**
- (a) Shearing stress is assumed constant over the cross section and proportional to the normal force  $P$ .
  - (b) Shear friction contribution of each quadrant is proportional to the area of each quadrant.

The bent cap section is subjected to vertical and horizontal shear forces  $V_V$  and  $V_L$ , a torque  $T$ , and axial clamping force  $P$ . It is conceptually divided into four unequal quadrants of areas  $A_1$  to  $A_4$ , as shown in **Figure 6**. The direction of shear friction resistance with each of the four quadrants is taken as parallel to the outer edge, and the shear friction stress is taken as  $\tau = \mu P/A$ , where  $A$  is the total section area and  $\mu$  is the coefficient of friction over the interface. The force in each quadrant  $F_i$  is then given by  $\tau A_i$ , where  $A_i$  is the area of the quadrant. Equilibrium under external torsion  $T$ , longitudinal shear force  $V_L$ , and vertical shear force  $V_V$  requires that:

$$V_V = F_1 - F_3$$

$$V_L = F_2 - F_4$$

$$T = F_1 x_1 + F_2 y_2 + F_3 x_3 + F_4 y_4$$

The components of the above equations may be solved by trial and error, dividing the section into quadrants until all three equations are satisfied and then checking the implied value of  $\mu$ .

Alternately, a limit design value of  $\mu = 1.4$  could be used and  $F_1$  to  $F_4$  are then selected to satisfy the first two equations shown above. The torque predicted by the third equation must then be checked to ensure that it exceeds the applied torque. The later alternative is utilized in this design solution.

The normal force is calculated assuming a dilation strain of 0.0005 develops on the shear plane.

$$P = P_f + A_s(0.0005) E_s$$

where  $P_f$  = prestressing force after all losses ( $= 0.8 P_i$ )  
 $A_s$  = area of reinforcing steel passing through shear plane including prestressing steel  
 $E_s$  = modulus of elasticity of steel = 29,000 ksi

$$A_{ps} = 6 (19 \times 0.6 \text{ in dia strands}) = 6 (19 \times 0.215) = 24.5 \text{ in}^2$$

$$P_f = (202.5) (0.8) (24.5) = 3,969 \text{ kips}$$

$$A_s = 3 (10) (1.27) = 38.1 \text{ in}^2 \text{ (ignore prestressing steel-conservative)}$$

$$\therefore P = 3,969 + 38.1 (0.0005) (29000) = 4,521.5 \text{ kips}$$

Assume  $\mu = 1.4$  ( surface of girder in joint region is roughened)

$$b_b = 84 \text{ in} ; h_b = 87 \text{ in}$$

$$M_{i, \text{capbeam}}^0 = M_p + V_p \left( \frac{h_b}{2} \right)$$

$$= 11,875 + 928.9 \left( \frac{87}{2} \right) = 15,242.3 \text{ k-ft}$$

$$P_{DL, \text{capbeam}} = 2,214.5 \text{ kips}$$

$$V_{i, \text{column}}^0 = \left( \frac{12,045 + 11,875}{25.75} \right) = 928.9 \text{ kips}$$

Using a factor of safety of 1.1, we have

$$\therefore T_{reqd} = \frac{M_{i, \text{capbeam}}^0 (1.1)}{2} = \frac{(15,242.3) (1.1)}{2} = 8,383.3 \text{ k-ft}$$

$$V_L = \frac{V_{i, \text{column}}^0 (1.1)}{2} = \frac{(928.9) (1.1)}{2} = 510.9 \text{ kips}$$

$$P_{DL, \text{capbeam}} = \left( \frac{2,214.5}{2} \right) = 1,107.3 \text{ kips}$$

Table 1 detail the torsional shear friction computations to ascertain the ability of the bent cap to transfer the column plastic moment capacity to the bridge superstructure.

**Table 1 – Torsional Shear-Friction Computations**

HEIGHT	= 7.25 ft	X-COORD = 4.800 ft	
WIDTH	= 7.00 ft	Y-COORD = 3.000 ft	
AXIAL FORCE	= 4521.5 kips		
FRICITION COEFF.	= 1.4		
SEGMENT	AREA	CENTROID	MOMENT
1	17.400	1.900	33.060
2	14.875	2.208	32.849
3	7.975	2.767	22.064
4	10.500	2.625	27.563
$\Sigma$	50.750		115.536
		<b>Capacity</b>	<b>Demand</b>
	<b>T (k-ft)</b>	14,410.9	8,383.3
	<b>V<sub>V</sub> (k)</b>	1,175.6	1,107.3
	<b>V<sub>L</sub> (k)</b>	545.7	510.9

The bridge superstructure moment capacity must also be checked to ensure that the plastic hinges form in the column and not in the superstructure. **Figure 7** depicts the reinforcement details for the integral bent cap.

#### 15.5 REFERENCES

Priestley, M.J.N., Seible, F., and Calvi, G.M., “Seismic Design and Retrofit of Bridges”, J. Wiley & Sons, Inc., 1996.

Holombo, J., Priestley, M.J.N., and Seible, F., “Longitudinal Seismic Response of Precast Spliced-Girder Bridges”, PCMAC Technical Update, 1996.

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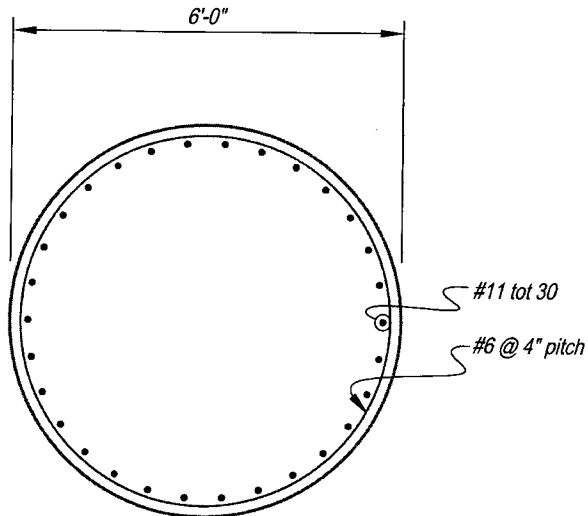


Figure 1 Column Cross-Section

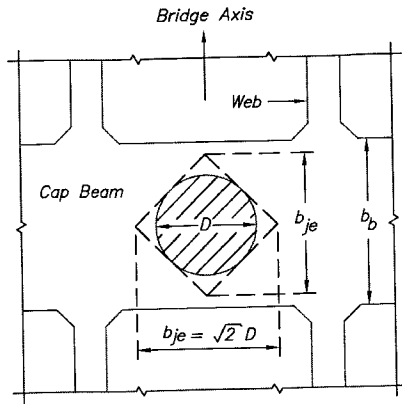


Figure 2 Effective Joint Width for Joint Shear Stress Calculations

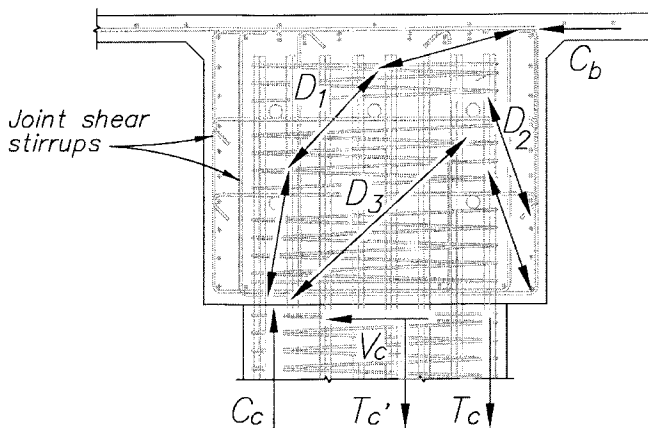


Figure 3 Assumed Mechanism for Joint Force Transfer

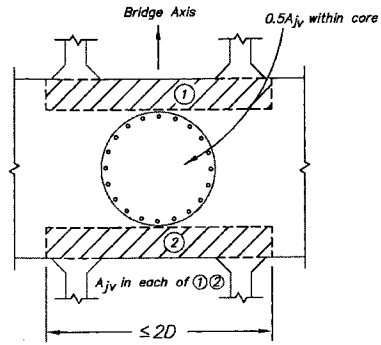


Figure 4 Locations for Vertical Joint Reinforcement

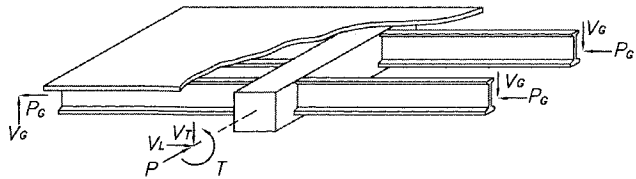


Figure 5 Torsional Shear-Friction Mechanism

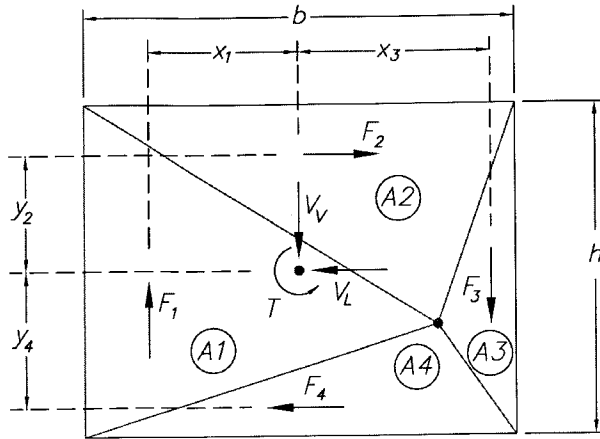


Figure 6 Conceptual Force Diagram for Resisting Torque in Bent Cap

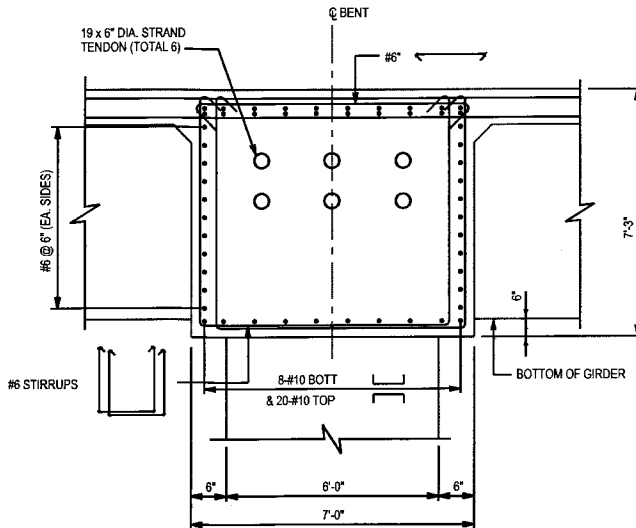


Figure 7 Integral Bent Cap Reinforcement Details